

Synergistic Computational-experimental Discovery of Highly Selective PtCu Nanocluster Catalysts for Acetylene Semihydrogenation

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ABSTRACT: Semihydrogenation of acetylene (SHA) in ethylene-rich stream is an important process for the polymer industries. Presently, Pd-based catalysts have demonstrated good acetylene conversion ($X_{C_2H_2}$); however, at the expense of ethylene selectivity ($S_{C_2H_4}$). In this study, we have employed a systematic approach using density functional theory (DFT) to identify the best catalyst in a Cu–Pt system. The DFT result showed that with a 55 atom system at ~ 1.1 Pt/Cu ratio for $Pt_{28}Cu_{27}/Al_2O_3$, the d -band center shifted -2.2 eV relative to the Fermi level leading to electron-saturated Pt, which allows only adsorption of ethylene via a π bond, resulting in theoretical 99.7% $S_{C_2H_4}$ at nearly complete $X_{C_2H_2}$. Based on the DFT results, Pt–Cu/ Al_2O_3 (**PtCu**) and Pt/ Al_2O_3 (**Pt**) nanocatalysts were synthesized via cluster beam deposition (CBD) and their properties and activities were correlated with the computational predictions. For bimetallic **PtCu**, the electron microscopy results show the formation of alloys. The **PtCu** bimetallic catalyst closely mimics the DFT predictions both in terms of electronic structure, as confirmed by X-ray photoelectron spectroscopy, and catalytic activity. The alloying of Pt with Cu was responsible for the high C_2H_4 specific yield resulting from electron transfer between Cu and Pt, thus making **PtCu** a promising catalyst for SHA.

KEYWORDS: *microkinetic model; hydrogenation; nanoclusters; alloys; cluster beam deposition.*

Ethylene, C_2H_4 , is an important feedstock in polymer industries and it also serves as an important intermediate in many industrial reactions.¹ It is produced in large quantities via traditional thermal and catalytic cracking of naphtha and light hydrocarbons. In the course of its production, however, there is inadvertent production of small ca. 1% admixtures of acetylene, C_2H_2 . Despite this low amount, acetylene poisons the olefin polyethylene Ziegler–Natta catalysts. Thus, the amount of C_2H_2 must be reduced to a level of a few ppm, as is currently researched and practiced using a hydrogenation process in either front-end and/or tail-end process configurations.^{2–3}

Attaining high selectivity towards C_2H_4 ($S_{C_2H_4}$) without further hydrogenation to ethane poses a serious challenge in acetylene semihydrogenation.^{4,5} According to the thermodynamic data, ΔH° for hydrogenation of both C_2H_2 and C_2H_4 are quite similar (Eqs. 1–2). Thus, process conditions must be judiciously selected to avoid the thermodynamically favored subsequent C_2H_4 hydrogenation to ethane, C_2H_6 , (Eq. 2).



To achieve selective hydrogenation of C_2H_2 to C_2H_4 , the appropriate interaction between the adsorbate and the catalytically active metal site must be established, as shown in the works of Hammer and Nørskov,⁶ satisfying the Sabatier principle; that is, having neither too strong nor too weak interaction.⁷ In this regard, a nearly linear relationship between the adsorption energy (ΔE_{ads}) for a particular adsorbate and the metal surface d -band center has been established with the ΔE_{ads} becoming stronger when the active metal surface d -band center shifts closer to the Fermi level.⁸ This shift is considered largely due to the antibonding states created upon hybridization of the overlapping states above the Fermi level. Accordingly, when moving from left to right in the periodic table across the transition metals, the d -band becomes more filled and the d -band centre shifts away from the Fermi level. This explains why late transition platinum-group metals (PGMs) are being studied as potential candidates for C_2H_2 semihydrogenation.

In industrial processes, Pd-based catalysts are used for selective semihydrogenation of C_2H_2 . They provide good C_2H_2 conversion ($X_{C_2H_2}$), and are usually modified with ancillary metals, such as Ag, Au, Cu, Ga, and Zn, to improve $S_{C_2H_4}$.^{9–10}

For example, *Pei et al.*¹¹ reported that the isolation of Pd atoms by Cu played a key role in enhancing $S_{C_2H_4}$. Similarly, *Liu et al.*,¹² in a study using PdAg catalyst ascribed the preferred selectivity towards C_2H_4 to the electronic effect between the supporting material and the PdAg nanoalloys. In another study using trimetallic PdAuAg, PdAuAg_x, and bimetallic PdAu and PdAg catalysts,¹³ it was found that the trimetallic catalysts have superior $S_{C_2H_4}$ compared to the bimetallic catalyst at high $X_{C_2H_2}$ due to a positive synergetic effect. *Mei et al.*¹⁴ showed that the rate of C_2H_2 hydrogenation as well as $S_{C_2H_4}$ increases with temperature over both the Pd(111) and the Pd–Ag/Pd(111) alloy surfaces. These promising examples of alloy catalysts motivate us to conduct a theoretical and experimental investigation of the alloy nanoparticles in hope of developing new active and selective catalysts for C_2H_2 semihydrogenation.

In the current study, we focus on the Pt–Cu alloy catalyst. The optimal size and composition of the catalyst are computationally guided, allowing to effectively isolate Pt active sites via alloying with Cu to favor high $S_{C_2H_4}$ at high $X_{C_2H_2}$. The density functional theory (DFT) model provides insights into the reaction mechanisms and adsorption energies at the catalyst surface, and correlate the high yield of C_2H_4 ($Y_{C_2H_4}$) with the d -band theory. Based on the predicted catalytic properties using microkinetic simulations, we employ cluster beam deposition (CBD) method to synthesize PtCu nanoclusters supported on Al_2O_3 and correlate its structural, textural, and morphological properties with the activities in selective hydrogenation of C_2H_2 to C_2H_4 .

We start by building a $Pt_{28}Cu_{27}$ cluster model structure supported on alumina surface. Upon optimization, the $Pt_{28}Cu_{27}$ cluster maintains the icosahedron-like structure regardless of the cluster facet bonding to the oxide support. The lowest-energy structure of $Pt_{28}Cu_{27}/Al_2O_3(100)$ is given in Figure S1a in the Supporting Information (SI), and the cluster adsorption energy ΔE_{clus} is calculated to be 6.32 eV. The optimized cluster diameter is around 10 Å and the average bond distance (Pt–O, Cu–O) between the cluster and surface is 2.14 Å. The optimized bond lengths of Pt–Cu (shell) and Cu–Cu (core) are 2.64 and 2.54 Å, respectively. The average core–shell distance is 2.57 Å (including Pt–Cu and Cu–Cu). Bader charge analysis shows that the Al_2O_3 substrate transfers $0.71e$ to $Pt_{28}Cu_{27}$, resulting in a slightly negatively charged catalyst. From the charge density difference visualization (Figure S1b), charge accumulation and depletion can be seen mostly at the interface between $Pt_{28}Cu_{27}$ and Al_2O_3 . There is also accumulated charge density around the cluster perimeter indicating electron transfer to the cluster, which is in accord with the result of the Bader charge analysis.

The electronic structures of the projected density of states (PDOS) (Figure S1c) show the projection of Kohn–Sham single-particle states onto atomic s -, p -, d -, and f -components in the catalyst and support, respectively. At the Fermi level, the weight of PDOS is significant on the cluster (Pt–Cu d -orbitals), while the support (insulator) exhibits a bandgap. In addition, the d -band center with respect to the Fermi level is calculated to be -2.20 eV for the supported $Pt_{28}Cu_{27}$ cluster, comparable with the reported d -band center of -2.07 eV for the surface atoms of the $Pt_{28}Cu_{27}$ cluster.¹⁵ The highest occupied and lowest unoccupied molecular orbital (HOMO–LUMO) distributions (Figure S1d) show that the states relevant for chemical reactivity are mainly delocalized around $Pt_{28}Cu_{27}$, emphasizing the catalytic role of the cluster.

For the DFT simulations of acetylene hydrogenation over $Pt_{28}Cu_{27}/Al_2O_3(100)$, we assume first that hydrogen atoms become available on the catalyst surface from H_2 molecule dissociation (Figure S2 and associated text). Next, based on the $H^* + H^*$ co-adsorption configuration, the adsorption sites for C_2H_2 and C_2H_4 were mapped individually on the cluster surface. The corresponding adsorption energy (ΔE_{ads}) was calculated as

$$\Delta E_{ads} = E[adsorbate] + E[Pt_{28}Cu_{27}(H)_2/Al_2O_3] - E[adsorbate + Pt_{28}Cu_{27}(H)_2/Al_2O_3] \quad (3)$$

where $E(Y)$ is the total energy of the corresponding system Y . The calculated values are given in Table S1.

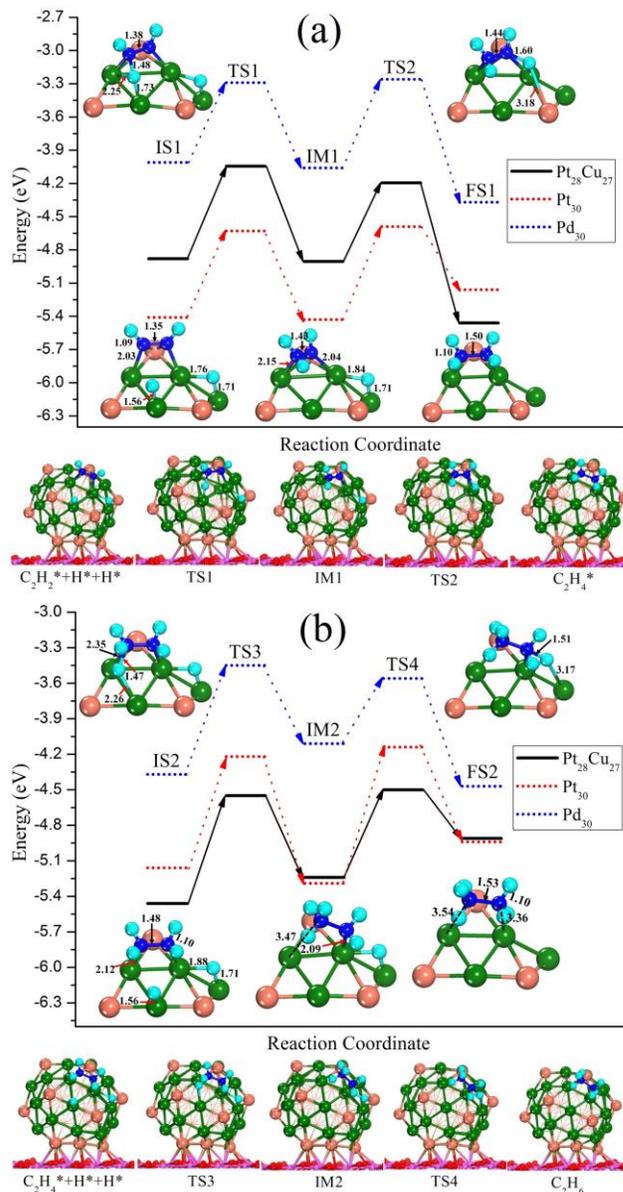


Figure 1. Structures of the IS, TS, IM, and FS, and the energy diagrams along the hydrogenation pathways of acetylene to ethylene ($C_2H_2^* + H^* + H^* \rightarrow C_2H_4^*$) (a), and ethylene to ethane ($C_2H_4^* + H^* + H^* \rightarrow C_2H_6$) (b) over $Pt_{28}Cu_{27}/Al_2O_3$ catalyst. The zero-level of energy corresponds to the reactants (C_2H_2 and $2H_2$) in the gas phase. The energy levels for Pt_{30}/Al_2O_3 and Pd_{30}/Al_2O_3 catalysts are given for reference. The geometrical parameters are given in Å. The symbol * refers to an atom or molecule being adsorbed on the catalyst. Color key: Pt, green; Cu, coral; H, aqua; C, blue; O, red; Al, pink.

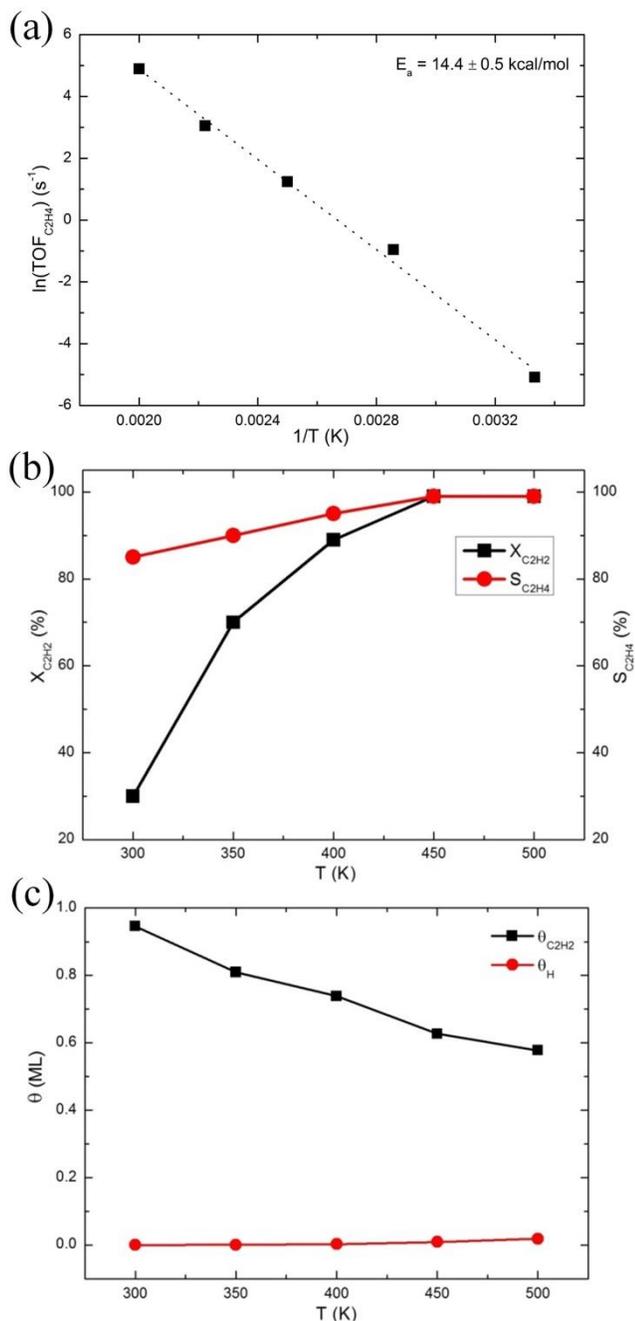


Figure 2. Microkinetic modeling results as a function of temperature in acetylene hydrogenation over $\text{Pt}_{28}\text{Cu}_{27}/\text{Al}_2\text{O}_3(100)$. (a) Arrhenius plot of C_2H_4 formation TOF, (b) $X_{\text{C}_2\text{H}_2}$ and $S_{\text{C}_2\text{H}_4}$, and (c) θ_{H} and $\theta_{\text{C}_2\text{H}_2}$. The simulations use atmospheric pressure and feed composition of 2% C_2H_2 and 20% H_2 .

The structures of the reaction initial state (IS), transition state (TS), intermediate state (IM), and final state (FS), and the energy diagrams along the acetylene hydrogenation pathways of $\text{C}_2\text{H}_2^* + \text{H}^* + \text{H}^* \rightarrow \text{C}_2\text{H}_4^*$ and $\text{C}_2\text{H}_4^* + \text{H}^* + \text{H}^* \rightarrow \text{C}_2\text{H}_6$ are given in Figures 1a and 1b, respectively. The energy values are listed in Table S2 where the shift of the zero-level corresponds to co-adsorption of the reactants from the gas phase (C_2H_2 and 2H_2). At IS1, C_2H_2 binds to a hollow site composed by a Pt–Cu–Pt fragment on the cluster surface with $\Delta E_{\text{ads}} = 2.40$ eV. The catalyst transfers $0.30e$ electron density to the adsorbed C_2H_2 molecule. In the process of C_2H_2 hydrogenation to C_2H_4 (FS1), two H^* atoms are added to C_2H_2 through TS1, IM1, and TS2 along the reaction pathway (Figure 1a). In TS1, the first H atom moves to the adjacent bridge

site from its original top site with an activation energy of 0.83 eV, which is comparable with the reported value 0.90 eV on Pt(111) surface.¹⁶ IM1 corresponds to the C_2H_3 intermediate with a reaction energy of -0.03 eV. The activation energy barrier for adding the second H atom (TS2) is 0.68 eV (0.69 eV for Pt(111)¹⁶) and the C_2H_4 product is then formed in FS1 with an exothermic reaction energy of -0.56 eV.

For the second step reaction of $\text{C}_2\text{H}_4^* + \text{H}^* + \text{H}^* \rightarrow \text{C}_2\text{H}_6$, C_2H_4 prefers to bind on a Pt–Pt bridge site in the presence of the two H^* atoms with $\Delta E_{\text{ads}} = 1.50$ eV and a net charge of $0.07e$. Similarly as before, C_2H_4 is hydrogenated to C_2H_6 (FS2) by the two H^* atoms one-by-one. The reaction pathway in Figure 1b to C_2H_6 includes two transition states with activation energy barriers of 0.91 eV (TS3) (1.18 eV for Pt(111)¹⁶) and 0.96 eV (TS4) and one intermediate state (IM2, C_2H_5) with a positive reaction energy of 0.22 eV. Here, the higher activation energy barriers imply overall selectivity towards desired C_2H_4 . Furthermore, the C_2H_6 final product (FS2) is generated with an endothermic reaction energy of 0.55 eV. The final adsorption energy of ethane (0.36 eV, Table S3) indicates weak binding on the cluster surface, and it is reflected in the C–C and C–H bond lengths, which are within 0.01 Å from the gas-phase values.

Here, we further compare the results with our DFT calculations of the same reactions on $\text{Pd}_{30}/\text{Al}_2\text{O}_3(100)$ ¹⁹ and $\text{Pt}_{30}/\text{Al}_2\text{O}_3(100)$ catalysts. The reaction energy levels are shown in Figure 1 together with the $\text{Pt}_{28}\text{Cu}_{27}$ results by applying the reactant co-adsorption shift, and the reaction paths for Pt_{30} are shown in Figure S3. Overall, the reaction barrier heights (Table S2) are similar for the three cluster catalysts but there are noticeable differences in terms of reaction energetics. Firstly, Pt_{30} displays the largest adsorption energies for C_2H_2 and C_2H_4 (Table S3) indicating that the catalyst has a stronger tendency to get poisoned by acetylene and that the removal of ethylene requires more energy. Secondly, the $\text{C}_2\text{H}_4 \rightarrow \text{C}_2\text{H}_6$ reaction profile goes uphill for $\text{Pt}_{28}\text{Cu}_{27}$ with a final state that is 0.55 eV higher than IS2 meaning that the reaction can flow backwards towards ethylene more easily than those for Pt_{30} and Pd_{30} . It should be noted here that there is an energy level cross-over between Pt_{30} and $\text{Pt}_{28}\text{Cu}_{27}$ at FS1 although the former has a larger ethylene adsorption energy. This is due to the non-optimal final C_2H_4 adsorption site on Pt_{30} , and the same is observed for Pd_{30} also. In case C_2H_4 is allowed to diffuse to a lower energy site, the FS1 energies of Pt_{30} and Pd_{30} will reduce correspondingly, but this will also result in additional steps (barriers involved) within the reaction scheme. Based on these reaction paths, the DFT results suggest that $\text{Pt}_{28}\text{Cu}_{27}$ is a more promising catalyst for SHA than Pt_{30} (adsorption + energetics), while the same cannot be concluded for Pd_{30} which has smaller molecular adsorption energies overall but does not display the same endothermic behavior upon the subsequent ethylene hydrogenation reaction (selectivity).

After conducting DFT studies of the surface-supported bimetallic cluster energetics, H_2 dissociation, and favorable C_2H_2 hydrogenation pathways, we move forward with microkinetic modeling to virtually assess the catalytic performance of this promising system. Figure 2 displays the microkinetic modeling results for the temperature dependence of Arrhenius plot of ethylene formation turnover frequency (TOF) (a), $X_{\text{C}_2\text{H}_2}$ and $S_{\text{C}_2\text{H}_4}$ (b), and surface coverages of H (θ_{H}) and C_2H_2 ($\theta_{\text{C}_2\text{H}_2}$) species (c). The simulation indicates that the TOF of desired C_2H_4 increases with temperature. The apparent activation energy (E_a) is found to be 14.4 ± 0.5 kcal mol⁻¹ by fitting the

Arrhenius plot in Figure 2a, comparable with the experimental values for the Pt catalysts ranging from 9.56 to 16.7 kcal mol⁻¹.¹⁷⁻¹⁸ In addition, the rationality of the simulated E_a has been verified for Pd₃₀ in our recent study,¹⁹ where the estimated value of 8.8 kcal mol⁻¹ is comparable with the experimental one of 9.6 kcal mol⁻¹.²⁰ It should be noted that this apparent activation energy is a resulting quantity from the microkinetic model, and it does not directly correspond to the DFT-calculated activation barriers in the elementary reaction steps as shown in Figure 1.

In Figure 2b, one can see that $X_{C_2H_2}$ and $S_{C_2H_4}$ increase with the temperature: $X_{C_2H_2}$ increases from 85% at 300 K to 100% at 450 K, and $S_{C_2H_4}$ increases from 30% at 300 K to 100% at 450 K. Notably, the formation of C₄ and C₆ byproducts as well as presence of C₂H₄ in feed stream are not included in our model, which can lower the ethylene selectivity at low-temperature experiments.²⁰ The surface coverages for all species were also examined, and the results for θ_H and $\theta_{C_2H_2}$ are plotted in Figure 2c as a function of temperature. They exhibit different behavior with increasing temperature, namely, while $\theta_{C_2H_2}$ decreases from 0.94 to 0.57 monolayer from 300 to 500 K, θ_H slowly increases from 0 to 0.02 monolayer. The surface coverages of the other species (vinyl, ethylene, ethyl, and ethane) are very low in the temperature range considered herein.

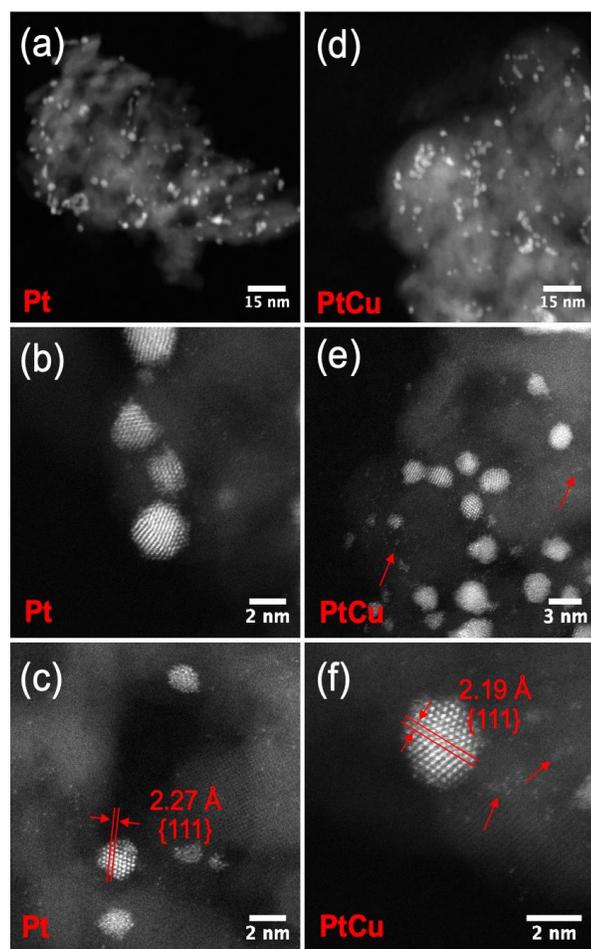


Figure 3 Representative low-magnification (a, d) and high-resolution (b, c, e, and f) Atomic resolution HAADF-STEM images for control Pt and bimetallic PtCu cluster catalysts supported on Al₂O₃. The cluster interplanar spacing is indicated by two parallel lines. The red arrows indicate some small clusters or single atoms, which are mainly due to oxidation by air.

Based on the suggested high performance in terms of $X_{C_2H_2}$ and $S_{C_2H_4}$ of the Pt₂₈Cu₂₇/Al₂O₃(100) model catalyst, a PtCu cluster catalyst (Pt/Cu atomic ratio ≈ 1.1:1) supported on Al₂O₃ was synthesized by CBD method to realize the model's prediction (Tables S4–S5). Additionally, monometallic Pt supported on Al₂O₃ was also prepared as a control cluster catalyst to understand the role of alloying (Tables S4–S5). Representative high-angle annular dark-field scanning transmission electron microscopy (HAADF-STEM) images for the Pt and PtCu cluster catalysts supported on Al₂O₃ powders are shown in Figure 3, while the estimated particle size distribution is presented in Figure S4. As one can see, most of the Pt clusters have a well-defined crystalline structure with a spheroidal shape. The interplanar spacing was measured to be ≈ 2.27 Å, which corresponds to the {111} planes of Pt. For bimetallic PtCu, in addition to larger crystalline PtCu clusters, smaller clusters or single atoms were observed. This is most likely due to oxidation in air, which can drive Cu atoms to the cluster surface and render the clusters easy to decompose, as shown previously elsewhere.²¹ The interplanar spacings of {111} crystal planes (2.19 Å) measured from PtCu clusters were found to be slightly less than those of pure Pt (2.265 Å), suggesting that the CBD-produced PtCu clusters have an alloy structure following Vegard's law.²²

To investigate the distribution of Pt and Cu elements within individual clusters, electron energy loss spectroscopy in STEM mode (STEM-EELS) chemical composition maps were obtained from the bimetallic PtCu catalyst (Figure 4). The Pt and Cu signals are well mixed together over the clusters, indicating the formation of Pt–Cu alloy structure. This conclusion was further confirmed by the energy-dispersive X-ray spectroscopy mapping results in STEM mode (STEM-EDX) (Figure S5).

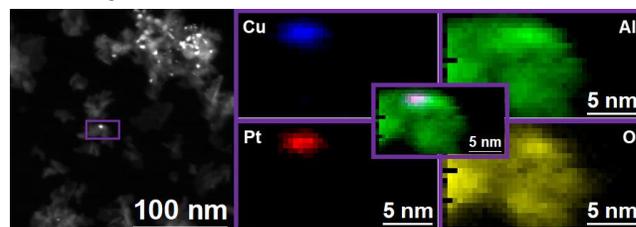


Figure 4. STEM-EELS chemical composition maps for bimetallic PtCu catalyst obtained on the purple area in the HAADF-STEM image (left). Individual Cu $L_{2,3}$ -edges at 931 eV (blue), Pt $M_{4,5}$ -edges at 2122 eV (red), Al K -edge at 1560 eV (green), and O K -edge at 532 eV (yellow), as well as their mixture in the center.

The results of catalytic activity of bimetallic PtCu and control Pt cluster catalysts prepared by CBD are summarized in Figure 5. $X_{C_2H_2}$ of the Pt catalyst is quite high, indicating its high hydrogenation activity. Unfortunately, this catalyst exhibits full hydrogenation, thus increasing its selectivity to C₂H₆ ($S_{C_2H_6}$) at the expense of $S_{C_2H_4}$, consequently depleting the C₂H₄ in the feed stream leading to negative $S_{C_2H_4}$ is very common in the literature while using pure platinum group metal catalysts for this reaction.^{11, 23} There was no formation of C₄ by-products over the Pt catalyst, which is consistent with the previous report for Pd/Cu catalysts, wherein the C₄ selectivity (S_{C_4}) decreased with increasing Pd/Cu ratio.²⁴ When Pt was alloyed with Cu, there were marginal changes in $X_{C_2H_2}$ as compared to the pure Pt catalyst, but the overall efficiency was improved based on the C₂H₄ yield ($\bar{Y}_{C_2H_4}$) over bimetallic PtCu catalysts.

Notably, **PtCu** catalyst synthesized to mimic the $\text{Pt}_{28}\text{Cu}_{27}/\text{Al}_2\text{O}_3(100)$ theoretical model exhibited the high catalytic performance activity based on $\hat{Y}_{\text{C}_2\text{H}_4}$, and therefore it was important to understand its response to different reaction temperatures and H_2 flowrates, since both parameters strongly affect reaction rates and equilibrium. As the reaction temperature was ramped up from 150 to 170°C, $X_{\text{C}_2\text{H}_2}$ increased by $\approx 20\%$ without significant variations in $S_{\text{C}_2\text{H}_4}$ and $S_{\text{C}_2\text{H}_6}$ (Figure S6). Further increase in the reaction temperature to 200°C increased $X_{\text{C}_2\text{H}_2}$ to $\approx 91\%$ but at the expense of $S_{\text{C}_2\text{H}_4}$, leading to an increase in $S_{\text{C}_2\text{H}_6}$, which can be explained by the ΔH values in Eqs. 1–2. When the H_2 flowrate was reduced irrespective of reaction temperature, both $X_{\text{C}_2\text{H}_2}$ and $S_{\text{C}_2\text{H}_6}$ reduced due to equilibrium constraints and insufficient H_2 to further hydrogenate $\text{C}_2\text{H}_4 \rightarrow \text{C}_2\text{H}_6$, thus leading to increased $S_{\text{C}_2\text{H}_4}$.

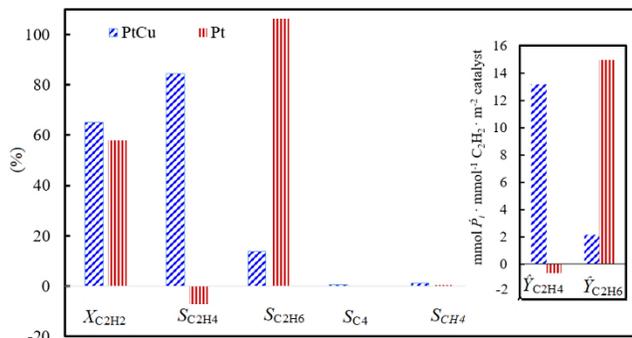


Figure 5. Catalytic properties of bimetallic **PtCu** and control **Pt** cluster catalysts in C_2H_2 semihydrogenation ($M_{\text{CAT}} = 20 \text{ mg}$, $T = 150^\circ\text{C}$, $P = 1.2 \text{ bar}$, $Q_{\text{H}_2} = 10 \text{ ml min}^{-1}$, $\text{GHSV} \approx 54 \times 10^6 \text{ h}^{-1}$).

We report catalytic data that corroborates the theoretical suggestions. Specifically, we have found significantly increased $S_{\text{C}_2\text{H}_4}$ at high $X_{\text{C}_2\text{H}_2}$ for bimetallic **PtCu** cluster catalyst in comparison with the control **Pt** cluster catalyst. We further decided to rationalize this trend. A negative shift of the d -band center away from Fermi level resulted in weaker C_2H_4 adsorption due to π -type bonding.^{11, 25} This holds true for many systems and reactions, but there are also reports where significant discrepancies were found, even when the d -band width and sp electrons were considered.^{26–27} Thus, the upper d -band edge, ϵ_u , defined as the highest peak position of the Hilbert transform of the PDOS onto d -orbitals of an active metal site, is identified as an electronic descriptor for the surface reactivity of transition metals and their alloys, irrespective of the variations in the d -band shape.²⁶ The ϵ_u of -0.11 eV in Figure 6a is in agreement with -0.12 eV value reported for Pd-rich Pd_3Ir alloy, supporting **PtCu** alloying resulting in weakened C_2H_4 adsorption on the catalyst surface. To experimentally validate the electronic structure of catalytic systems we conducted XPS analysis on bimetallic **PtCu** and benchmarked the result with control **Pt** (Figure 6b).

The XPS showed that in **PtCu** there is a slight shift in the Pt $4d_{3/2}$ binding energy (BE) by $+0.28 \text{ eV}$ relative to **Pt**. Similar result was demonstrated by Fan *et al.*²⁸ in the synthesis of PdCu alloy catalyst for modulating d -band electrons in methanol oxidation, where a marginal Pd $4d_{5/2}$ BE shift of $+0.25 \text{ eV}$ was observed. The shift of $+0.28 \text{ eV}$ in Pt $4d_{3/2}$ implies that there is electron transfer from Cu to Pt resulting in negatively charged Pt atoms, consistent with the metals' relative electronegativity and the PDOS plot in Figure S1c. Therefore, it is logical to expect that the higher electron density of Pt atoms within the **PtCu** prevents strong bonding of C_2H_4 , most likely forming only weak π -bonded C_2H_4 that desorbs before enter-

ing into undesired consecutive hydrogenation to C_2H_6 . More so that it has been shown that alloying Pt with Cu resulted in d -band broadening induced by the lattice compression thus reducing the binding energy to the reactive intermediates, in this case, C_2H_4 , thereby improving the performance.²⁹ Hence, the **PtCu** exhibits very good selectivity to C_2H_4 . Similar report¹¹ on Cu-alloyed Pd catalyst also demonstrated that only weakly π -bonded C_2H_4 species existed over the PdCu alloy catalyst, and the EXAFS results showed that the Pd atoms were completely isolated by Cu.

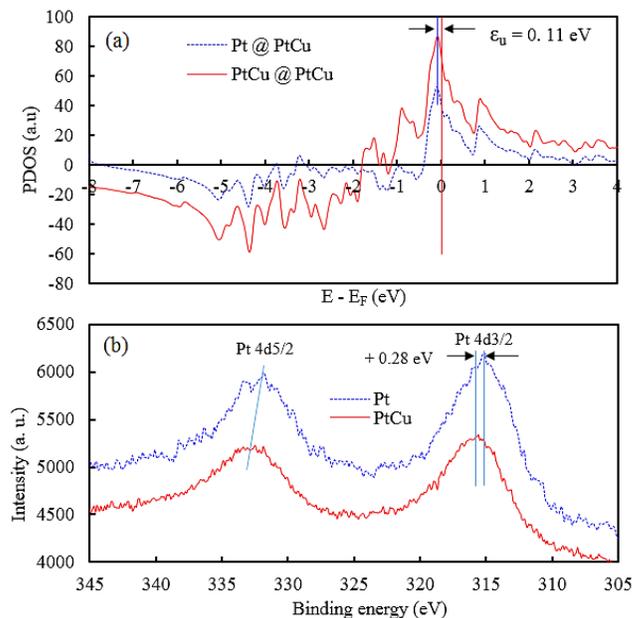


Figure 6. (a) The Hilbert transform of the local d -DOS of surface Pt atoms in $\text{Pt}_{28}\text{Cu}_{27}/\text{Al}_2\text{O}_3(100)$ alloy. The upper d -band edge ϵ_u , defined as the highest peak position of the Hilbert transform of the local d -DOS, is marked with arrows. (b) XPS spectra of Pt $4d$ region showing Pt $4d_{3/2}$ BE peak of **PtCu** shifted to higher BE by 0.28 eV relative to **Pt**.

In conclusion, we have employed DFT-based microkinetic simulations to study $\text{Pt}_{28}\text{Cu}_{27}/\text{Al}_2\text{O}_3(100)$ cluster catalyst in semihydrogenation of C_2H_2 to C_2H_4 . The findings show that this catalyst is a promising candidate for the reaction, and also a guided for further experimental research. To match the cluster sizes in DFT calculations, the catalysts were synthesized using cluster beam deposition method to achieve a narrow range of ultra-small nanoclusters. The experimental mimic of the theoretical $\text{Pt}_{28}\text{Cu}_{27}$ cluster, namely, bimetallic **PtCu** cluster catalyst showed high selectivity towards ethylene $\approx 85\%$ and specific ethylene yield of $13.2 \text{ mmol C}_2\text{H}_4 \text{ mmol}^{-1} \text{ C}_2\text{H}_2 \text{ m}^{-2} \text{ catalyst}$. According to the DFT studies, as corroborated by X-ray photoelectron spectroscopy, alloying Pt metals with Cu weakens the C_2H_4 adsorption over the Pt active site by shifting the d -band center to -2.2 eV relative to Fermi level, which increases the electron density around the Pt atoms. Our results reveal that the alloying of platinum group metals with transition metals not only reduces the usage of rare and expensive elements but also significantly enhances the catalyst performance, especially in terms of selectivity.

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Notes

The authors declare no competing financial interest.

ASSOCIATED CONTENT

The Supporting Information is available free of charge on the ACS Publications website. Materials and methods, additional computational, electron microscopy, textural property, and catalytic data (PDF).

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